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St02E
D407-797-111
Job Sheet 167868



Part No: D407-797-111

Job Qty: 1 ea

Part Name: 407 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

11N-D407-797-Rev.D

CHG 002

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/22/17	0.00	0.00	Start Up Stores/Pkg1		<i>SMB</i>
110	Packaging	1 pcs		12/22/17	0.00	0.00	Packaging1		
120	QC	1 pcs		12/22/17	0.00	0.00	QC4		<i>SMB</i>
125	DC	1 pcs		12/22/17	0.00	0.00	DC		<i>SMB</i>
130	Packaging	1 pcs		12/22/17	0.00	0.00	Packaging3		<i>28</i>
140	QC21-FG	1 Ea		12/22/17	0.00	0.00	QC21		<i>9-88</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN6-17A <i>5010850</i>	2	14	0	0
	AN6-20A <i>5010849</i>	2	23	0	0
	D4271-011- <i>F158830</i>	1	1	0	0
	D4271-013- <i>F158830</i>	1	1	0	0
	D4292-1 <i>5010848</i>	2	4	0	0
	D4294-1 <i>5010847</i>	2	6	0	0
	D4314-1 <i>F158345X1</i>	4	11	0	0
	D4314-3 <i>F150329X1</i>	4	11	0	0
	D4713-1 <i>5010836</i>	1	8	0	0
	MS21042L6 <i>5010835</i>	4	226	0	0
	MS24694-10 <i>5010834</i>	4	0	0	0
	MS27151-19 <i>5010833X1</i>	4	29	0	0
	MS3367-5-0 <i>5010831</i>	1	45	0	0
	NAS1149D0663J <i>5010830</i>	8	645	0	0

Part Specifications

Specifications could not be found.

Plex 11/7/17 1:30 PM dart.poulin.mario

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DART
AEROSPACE

S010857



407 Quick Release Mounting Provisions – Fits LH or RH

D407 – 797 – 111

PART NO:

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 11/17/17

Job No: 167868

5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -014	Qty -111	Part Number	Description
X					D407-797-011	QUICK RELEASE HELI-UTILITY-BASKET
	X				D407-797-012	QUICK RELEASE HELI-UTILITY-BASKET
		X			D407-797-013	QUICK RELEASE HELI-UTILITY-BASKET
			X		D407-797-014	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D407-797-111	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4294-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP